



PACKAGING MACHINES



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YOUR WAY
OUR PACKAGING
SOLUTION

THE NEW TEAM

ANDREA ALESSANDRINI

Sole Administrator,
Zambelli Packaging s.r.l.

*"From the first moment I had the opportunity to join this company, I was deeply impressed by the dedication and **passion** that have driven the Zambelli family for generations.*

*Values and skills represent the solid foundation on which we build our future. Zambelli Packaging will continue to operate with the same integrity, professionalism and commitment to **excellence** that have always distinguished it, but also looking to tomorrow with a renewed and **innovative spirit**."*

The company's new management is entrusted to Andrea Alessandrini, Sole Administrator, originally from Romagna, whose vast experience in different

sectors, combined with a management model proven in his previous business ventures, make him a leader recognized for his ability to innovate and optimize business performance. By partnering with a team of highly skilled professionals, Alessandrini aims to breathe new life into Zambelli Packaging SRL, integrating excellence and tradition with a new era of technological innovation.

His strategic vision and human centric approach will help chart a new direction for the company, while never losing sight of the commitment to excellence that has characterized Zambelli until now.



HUMAN CENTRIC COMPANY

HUMAN CENTRIC COMPANY

PEOPLE AT THE CENTRE, VALUE FOR THE LAND

At Zambelli, we believe that every innovation **comes to life from people** - and that their value is reflected far beyond the company's borders. Our human-centric model is not just a design approach, but a business vision that focuses on well-being, growth and human impact in the area in which we operate.

Zambelli people - technicians, engineers, designers, fitters, assistants, operators - are at the **heart of every process and the minds behind every solution**. Their daily work generates concrete results for customers, but also

opportunities for development and knowledge for the whole local community. Every skill that grows, every young person trained, every family that finds stability in work **contributes to the development of the social and economic fabric of the area**.

Choosing to innovate by starting with people means generating an impact that lasts: relationships of trust, shared technical culture, pride of belonging. This is Zambelli's true legacy: **technology that not only works, but is good for people and the land we call home**.



Guido Pasquali
Technical Department

Luca Cremonini
Technical Department



Massimiliano Lodi
Machine Testing

Alberto Marangoni
Mechanical Assembly

Davide Fiorini
Machine Production Manager



ZAMBELLI METHOD

Everything we do is driven by our deep conviction that we want to create partnerships based on trust, while constantly ensuring our presence: from customised plant design to support over the years.

Zambelli stands out for:

- **QUICK FORMAT CHANGE**, thanks to special servomotors
- **INDUSTRY 4.0**, which entails integration with the factory computer system and remote monitoring
- **CAT 3/PLD LEVEL SAFETY**, with redundant safety circuit
- **EFFICIENT SERVICE** of scheduled and preventive maintenance
- **PACKAGING FLEXIBILITY**, using robotic systems
- **DISPLAY BOX / RRP**, thanks to complete tray + lid lines

Zambelli Ovens:
Maximum efficiency,
minimum environmental
impact

SUSTAINABILITY
ZAMBELLI

OUR MACHINES EMBODY THE HIGHEST STANDARDS OF ENERGY EFFICIENCY AND SUSTAINABILITY
According to our tests, some competitors' systems may consume up to 97% more, resulting in higher operating costs and a greater environmental footprint, all without delivering better performance. At Zambelli, cutting-edge technology and environmental responsibility come together, as demonstrated by our internal testing. The results are presented in the table below.

	ZAMBELLI PACKAGING MACHINES	COMPETITOR 1	COMPETITOR 2	COMPETITOR 3
INSTALLED POWER	*112 KW	+ 62 %	+ 68%	+ 97%
POWER CONSUMPTION	200 A	+ 47 %	+ 50 %	+ 75 %
ENERGY CONSUMPTION	78 KW/h	+ 63 %	+ 68 %	+ 97 %

* Refers to Shrink-Wrapper up to 60 cycles in double lane



EFFICIENCY THAT MAKES
THE DIFFERENCE

Our internal tests show that competitor machines can consume up to 97% more compared to Zambelli standards. Our solutions combine high performance with optimized energy consumption, delivering efficiency that translates into real value for our customers.



SUSTAINABILITY

Innovative systems installed on our machines minimize heat dispersion in shrink tunnels, enhancing thermal efficiency and ensuring a smarter, more efficient use of energy.

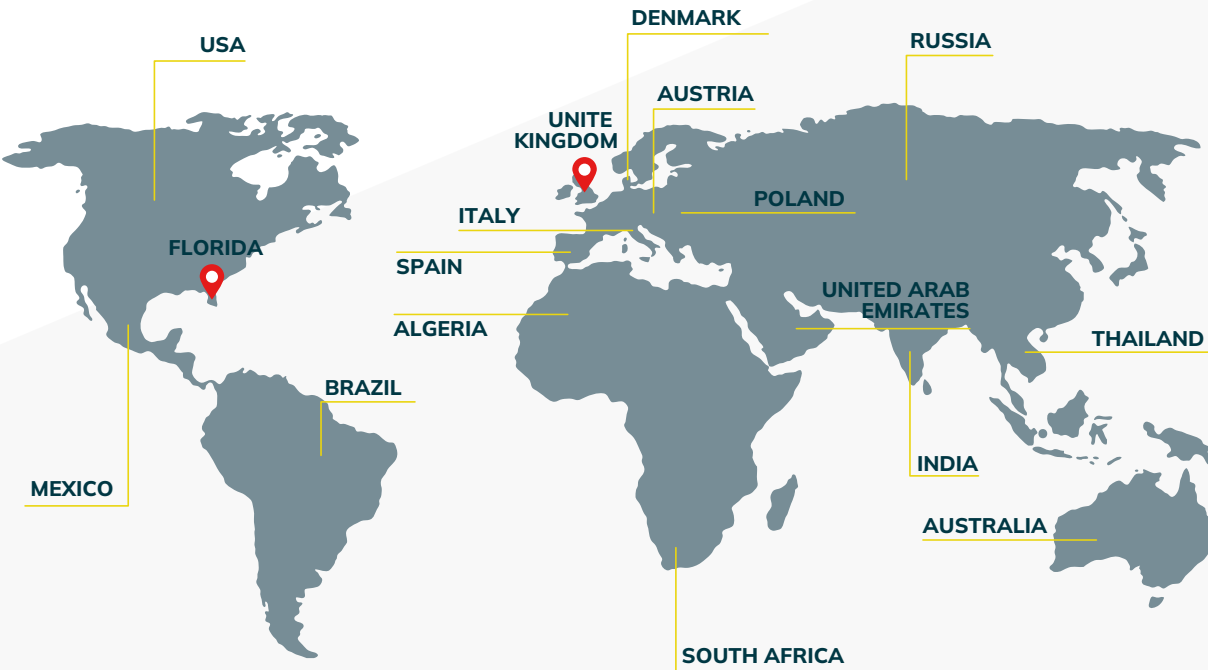


ZAMBELLI WORLDWIDE

A GLOBAL COMPANY, SUPPORTING CUSTOMERS WORLDWIDE FOR OVER 50 YEARS

For more than half a century, Zambelli has been synonymous with reliability, innovation and international presence in the secondary packaging sector. With a strategic subsidiary in the US (Florida) and one in the UK, as well as an extensive network of distributors, agents and service centres, Zambelli guarantees proximity and direct support to customers all over the world.

Our strength lies in our ability to offer targeted **upgrades and specialised technical support**, wherever our plants are located. Our solutions are constantly evolving to respond to market changes and customers' production needs, with customised, durable and high-performance machines. Choosing Zambelli means relying on a global partner that is solid and always at the forefront of innovation.



over
2.500
SOLD
MACHINES

over
1.000
SATISFIED
CUSTOMERS

over
60
SUPPLIED
COUNTRIES
WORLDWIDE

over
10.000
m²
OF PRODUCTION
SITE

ZAMBELLI WAY

INNOVATION THAT COMES FROM THE LAND GROWS WITH YOUNG PEOPLE

At Zambelli, innovation starts with strong roots in the land and a strategic alliance with the new generations. Thanks to the collaboration with the University of Bologna - Department of Engineering - we welcome young designers to our team who will work on high-tech research and development projects. This path, built in synergy with the academic world, represents a clear choice for us: **investing in young people means investing in tomorrow's competitiveness**, enhancing the excellence of our land. Our vision is simple: innovation, expertise and passion can only arise where people have room to grow.



ALMA MATER STUDIORUM
UNIVERSITÀ DI BOLOGNA



ZAMBELLI PILLARS

1 ENERGY SAVING

Our solutions **optimise energy consumption** without compromising performance, reducing operating costs and environmental impact. Innovative systems minimise heat loss in shrink tunnels, improving thermal efficiency and ensuring a smarter use of energy

2 CONSTANT UPDATING & QUALITY

Each Zambelli machine is built with the latest technological and mechanical innovations, guaranteeing a state-of-the-art model. **High-quality materials and rigorous testing ensure reliability, efficiency and maximum productivity** with minimum maintenance

3 GLOBAL SUPPORT

The Zambelli service guarantees **timely support**. Our experts are available through various channels and respond quickly in emergency situations. When necessary, we organise on-site support worldwide

4 TAILOR-MADE SOLUTIONS

Each machine is tailor-made to meet specific customer requirements, **designed and built to handle multiple formats**, easy to use and easily integrated with existing systems



INDUSTRIES

Our professionalism and the quality of our machines have allowed us over time to come into contact with global industrial groups, who have chosen us precisely for the way we work, **a vision that aims to make your business grow**. Thanks to our experience, we have become leaders in many industrial sectors

INDUSTRIES

The needs of each sector are our main goals



BEVERAGE

Zambelli entered the beverage industry at the end of the 1960s with sealing bar shrinkwrappers and, later, film overlapping technology.

Today, Zambelli remains the packaging leader in the beverage industry, evolving its experience to offer targeted solutions for e-commerce needs too.

- WATER
- SOFT DRINKS
- WINE & SPIRITS



FOOD

The collaboration with leading food companies has enabled us to **specialise in the packaging of a multitude of food products**.

- DAIRY
- ICE CREAMS
- TOMATO
- SUGAR
- CANNED FOOD
- SPICES AND CONDIMENTS
- PASTA FOOD
- SNACK FOOD



PET FOOD

The pet food industry has chosen Zambelli machines to consolidate its market growth, **a strategic choice that has enabled leading pet food companies to consolidate their positioning and make their business grow**.

- CANNED FOOD
- TINNED FOOD
- ALUMINIUM TRAYS
- DOYPACKS



COFFEE

The coffee market is one of the most special and delicate. Those who have chosen Zambelli machines have been able to meet the expectations of their end customers in the best way, **preserving to the most the product quality**, which is also reflected in the packaging quality.

- COFFEE POWDER
- COFFEE GRAINS
- COFFEE PODS



HOME AND PERSONAL CARE

The home and personal care sector demands high hygiene standards and presents format challenges. Zambelli has developed **agile technologies to carry out numerous format changes** in a short space of time.

- DETERGENTS
- SOAPS AND SOAP BARS
- LIQUID CLEANERS
- WIPS



INDUSTRIAL

At Zambelli, we have been involved in the packaging of industrial components, also designing the primary packaging. The companies that have entrusted us with this task have a **solid partnership** with us. We **manufacture automatic machines** that are also calibrated and optimised for the specific needs of the industrial sector.

- BEARINGS
- ELECTRODES





OUR MACHINES

Our unique approach helps your company manage different production flows, simplifying processes and product handling. Zambelli machines are designed to help you develop your business.

CARTONERS

Zambelli **cartoners** are compact and robust, suitable for packaging a wide range of products. The possibility of choosing between two types of closure, by hot-melt **glue or by tuck-in**, makes our cartoners adaptable to the needs of many industries.



SHRINKWRAPPERS

We offer a complete range of **shrinkwrappers** for every packaging requirement (bottles, cans, bricks, clusters, etc.) that can be **either sealing bar or film overlapping type**. The operator has a better access to the machine thanks to the use of our special cantilever frame, which is a real stronghold of Zambelli shrinkwrappers design.



CASE PACKERS

Zambelli's **case packers** can meet all of your needs, with **continuous motion** machines to pack products in wrap-around case or tray, and **intermittent motion** machines to pack in wrap-around or RSC case. Both types are equipped with extended autonomy magazines to reduce the materials refill frequency.



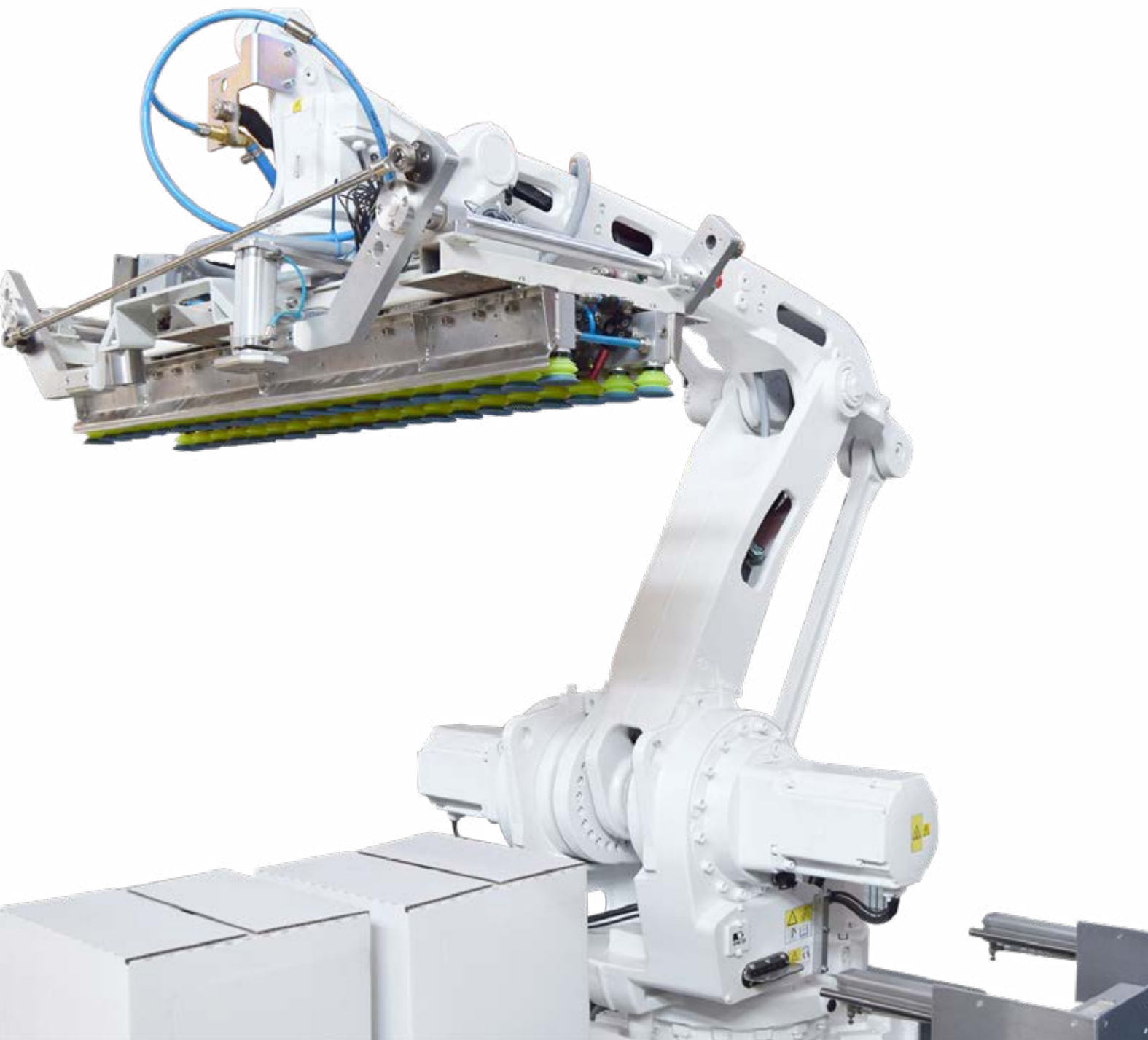
COMBI

The **Combi** machine is a combination of a wrap around case packer and a shrinkwrapper and is capable of packing in **wrap-around case, high wall tray and half tray + film**. It is suitable for end users needing different packaging styles all in one machine.



PICK & PLACE SYSTEMS

Zambelli pick & place systems extend the traditional range of packaging machines, solving the problem of unstable products, difficult to be handled by pushers and stackers. Our pick & place systems **reduce the mechanical parts hence maintenance and the resulting downtime.**





ZAMBELLI SUPPORT

We will take the utmost care of your machine providing you the best service. We will be by your side from design to maintaining the functionality of your Zambelli machine, **we will support you in enhancing your business.**

Daniele Guttadauro
Electrical Technician

Marco Minarelli
Electrical Technician

ZAMBELLI SUPPORT



1

DESIGN

Our engineering team offers a wide range of solutions that have been tested over the years. All are adapted to your needs with **tailor-made layouts that guarantee the best performance and accessibility** to your production lines.

2

MANUFACTURING AND TESTING

In our plant, each department carries out a phase of the packaging machine manufacturing, from the selection of the raw materials to the testing of the finished product. The expertise of Zambelli technicians is the actual added value. After strict pre-testing, we deliver the machine ensuring a quick start-up.

3

INSTALLATION AND COMMISSIONING

Installation and commissioning at your site will be carried out by the **Zambelli technicians** who assembled the machine. This guarantees short installation and commissioning time to achieve the expected performance. At the same time, Zambelli technicians will train your staff to enable them to properly run the machine from the beginning.

4

TECHNICAL DOCUMENTATION

Zambelli packaging machines include multilingual technical manuals, available in print and digital format, with clear images and text. Also stored on the integrated touchscreen PC, they allow operators to consult photos, descriptions and video tutorials for optimal use and maintenance.

5

SUPPORT AND SPARE PARTS

The efficiency of Zambelli machine is ensured by an after-sales department always at your disposal. Our technicians will quickly take action to resolve any technical issues that may arise. Zambelli's technical assistance can set up a customised predictive maintenance program.

6

UPGRADES

The value of your investment in a Zambelli machine is protected over time thanks to the possibility of updating the machine's devices and functionalities according to the latest technological developments.

OUR SUPPORT YOUR BUSINESS GROWTH



Jacopo Zambelli
Mechanical Assembly

ZAMBELLI CARE



Silvia Benassi
Service & Spare Parts

WORLDWIDE ASSISTANCE

Zambelli's service guarantees fast assistance. Our experts are available on a variety of communication channels and respond quickly in emergency situations. Where required, we organise on-site assistance worldwide.

MAINTENANCE

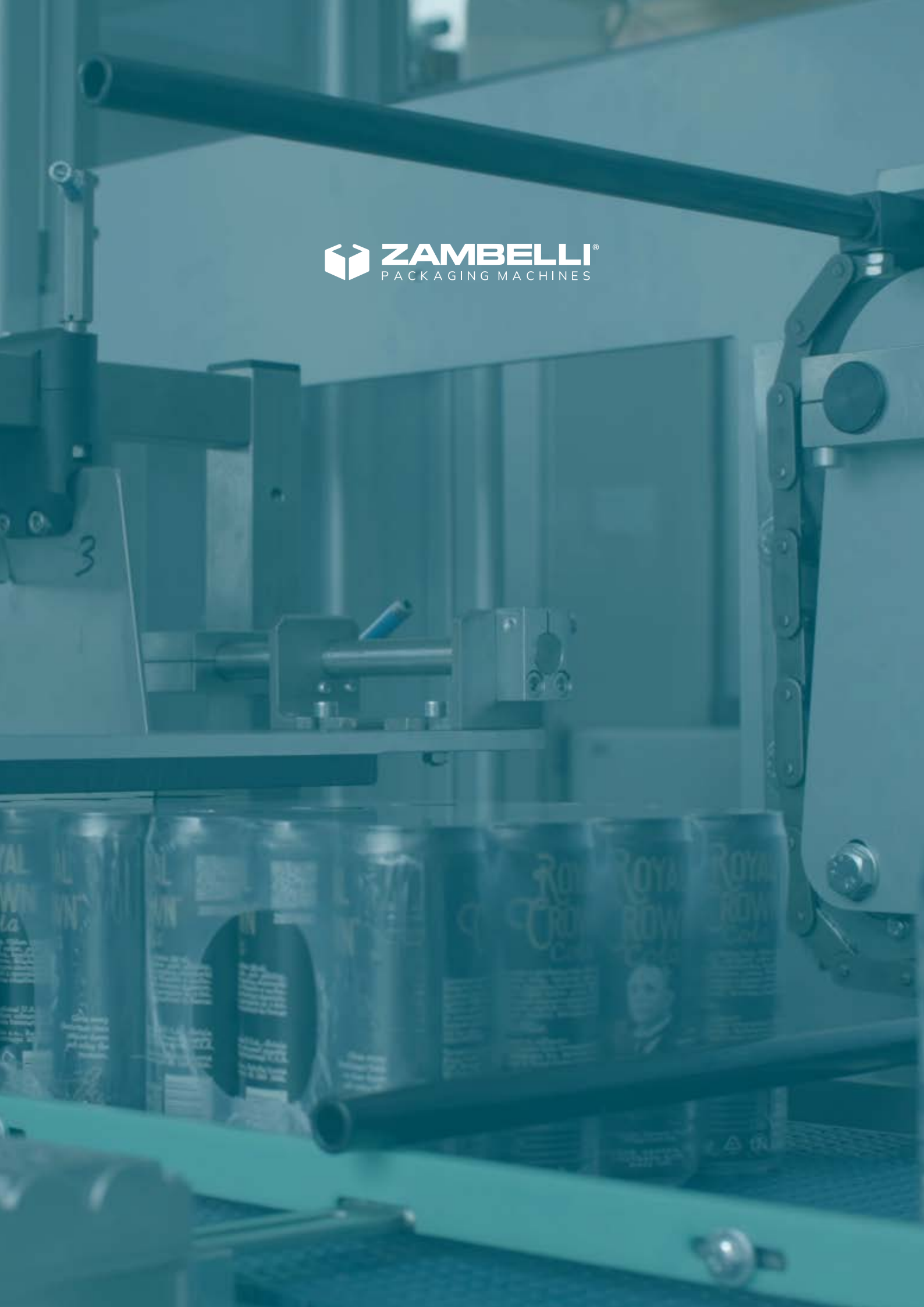
If requested, we organise technical support to ensure optimal maintenance of our systems, guaranteeing long life and reliable performance for decades if maintained correctly.

SPARE PARTS

Using original Zambelli spare parts protects the value of your machine. Spare parts are always available at the headquarters's warehouse and accredited branches and are quickly delivered worldwide.

UPGRADE KIT

Upgrade kits are available to ensure maximum value for your investment over time.





CONTACTS

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